



# ETHAN ALLEN<sup>®</sup>

— WE MAKE THE AMERICAN HOME<sup>™</sup> —

STYLE, QUALITY, SERVICE

VOLUME 7

\$25



“Adventurers, pioneers, artisans, believers.  
They sought the fulfillment of DREAMS,  
bringing the best from whence they came,  
and created the MOSAIC that is  
AMERICAN STYLE.”

— *Farooq Kathwari*  
*Chairman & CEO*





# *Dedication & Commitment*

A UNIQUE VISION OF AMERICAN DESIGN,  
ANCHORED IN EXCEPTIONAL QUALITY  
AND UNPARALLELED SERVICE.





# Leadership & Responsibility

STEADFAST AND FORWARD THINKING,  
OUR VALUES GUIDE ALL THAT WE DO.

## *Style evolves with the times* SUBSTANCE STANDS ETERNAL

Ethan Allen was born during the Great Depression, at a time when opening a new business seemed like a hopeless endeavor. Yet our founders built on a strong foundation, which has held firm for nearly nine decades. We began with a view of American style that was rooted in our New England origins. It evolved through the midcentury and beyond, into the Classic, Country & Coastal, and Modern lifestyles you see today.

What remains unchanged, and forever uncompromising, is our commitment to exceptional craftsmanship. It's found in our dedication to North American manufacturing: We make 75% of our products in our own North American workshops. It's evident in the quality that defines our brand, which we achieve by controlling the Ethan Allen experience from concept to delivery. It's seen in our growth from a manufacturer of Early American-style wood furniture into a complete, one-stop, whole-home solution and interior design destination.

It echoes in our dedication to treating all our workers with dignity, and our leadership in environmentally responsible manufacturing. Most of all, this commitment lives deep within our people, as shown by the pride they take in their work.

Ethan Allen has a distinct vision of American style, rooted in the kind of substance that will make our company strong for decades to come.

*Farooq Kathwari*

FAROOQ KATHWARI  
Chairman and CEO





# FROM THE MOUNTAINS OF VERMONT TO THE PINNACLE OF DESIGN & TECHNOLOGY

TO OPEN THE DOORS OF AN ETHAN ALLEN DESIGN CENTER IS TO STEP INTO THE FUTURE. BRIGHT, MODERN INTERPRETATIONS OF DESIGN AWAIT YOU. TECHNOLOGY SURROUNDS YOU, FROM TABLET TO TOUCHSCREEN.

Yet our story began in an out-of-the-way place that even today feels untouched by time. Beecher Falls, Vermont, a sleepy hamlet in Vermont's pristine Green Mountains, became the birthplace of an American dream when Nat Ansell and Ted Baumritter quietly bought a sawmill during the throes of the Great Depression.

Where others saw obstacles, our founders saw a chance to change the world. Drawing on their New England heritage, Ansell and Baumritter began crafting Early American-inspired furniture. In 1939, at the Chicago Housewares show, they debuted a 28-piece line that they named "Ethan Allen." Into every piece, they poured a philosophy that drives every decision we make today:

*By making almost everything ourselves, we achieve the highest standards for design, quality, and delivery.*





# FROM FURNITURE STORE TO INTERIOR DESIGN DESTINATION

IN THE 1960S, ETHAN ALLEN COMPLETELY REINVENTED THE WAY PEOPLE SHOP FOR FURNITURE, BEGINNING WITH THE GALLERY SHOWROOM.

Instead of displaying the same pieces in groups—dining tables in one part of the store, coffee tables in the next—we created individual room settings, each designed to help our clients dream of what their home could be.

Shortly after we debuted the gallery, we started creating Custom Room Plans. When clients fell in love with a gallery room, they could order it; if they liked a piece of furniture here and there, we mixed and matched to create something just for them. Within those room plans, a vision took root—a vision of what Ethan Allen could truly achieve. We grew beyond Early American styles into what we are today: an all-in-one custom design house.

In the 1970s, Ethan Allen formed a partnership with a dynamic young businessman named Farooq Kathwari. By 1988, Kathwari was President, Chairman and CEO. He helped our company to expand, both stateside and across the world, and gave Ethan Allen a cohesive universal brand identity. We realized that our furniture served a greater purpose: to express our vision for what American design can be, in any era.

*May our design vision open your eyes to your home's potential,  
and may that revelation light your way toward endless  
possibilities, both within its walls and out in the world.*





# WELCOME TO OUR CUSTOM DESIGN HOUSE

FROM WALLPAPER AND LIGHTING TO INDOOR RUGS  
AND OUTDOOR FURNITURE, WE ARE TRULY A ONE-STOP,  
WHOLE-HOME SOLUTION.



*1000+ custom fabrics.  
60+ custom leathers.  
25 custom finishes.  
Endless possibilities!*



*Legs, trims,  
and doors—  
just some of  
the options  
that make  
our furniture  
yours.*





# AMERICAN DESIGN AS WE SEE IT TODAY

IN TODAY'S WORLD, WE HAVE ACCESS TO ANY STYLE OF FURNITURE WE WANT; WE'RE NOT BEHOLDEN TO THE TRENDS OF THE MOMENT OR TO WHATEVER'S IN STOCK AT A STORE.

We mix and match the traditional and the contemporary, the rustic and the glamorous, in ways that uniquely express who we are.

Ethan Allen's diverse catalog of styles, along with our amazing array of customization options, mean that every piece is full of possibilities: What looks traditional in one fabric becomes the embodiment of cottage style in another—or can be reimagined yet again to be delightfully of the moment.

Today, inspired by America's story and the diversity and uniqueness of a great nation, we present our vision of American design in three distinctly American lifestyles.

## CLASSIC

People came to America in search of a new destiny, creating homes from the elements they brought with them. Classic incorporates these time-honored details and updates them for today, embracing a fresh, bold, and colorful vision of luxury.

## COUNTRY & COASTAL

America's bustling cities are the engines of commerce, but our wide open spaces are where we renew. Country & Coastal embodies "relaxation"—the quiet of the countryside, the soothing rhythm of the tide—honoring those who forged new paths from sea to shining sea.

## MODERN

Innovation and invention have taken America from the locks of the Erie Canal to the surface of the moon. We take inspiration from modern design—clean lines, industrial-inspired materials—and make them livable and inviting for today.

*We believe your home should have a unique voice, reflecting both who you are now and who you aspire to become.*







# LIVING OUR VALUES

Our commitment to hand-craftsmanship leads us to many countries in search of the finest artisans. It also gives us the chance to promote social responsibility and to champion good working conditions all over the world.

## A PRAGMATIC APPROACH TO UNWAVERING IDEALS

We teach our vendors how to implement the values that matter to us—fairness in the workplace, nondiscrimination, safety, compliance with laws and regulations—and we monitor their progress, honoring their successes and helping them take positive action when needed.

## A WORLDWIDE COMMITMENT TO COMMUNITY SERVICE

We partner with local Habitat for Humanity organizations, donating furniture they can sell in their ReStores to raise money. During the COVID-19 crisis, we reconfigured our North Carolina upholstery workshop to make masks and gowns for healthcare workers.

## A BIG HEART FOR SMALL BUSINESS

As often as possible, we work with small companies and women-owned businesses. We look back to our roots as a small business in Vermont, and we pay it forward to entrepreneurs everywhere.

## PEOPLE FIRST

The labor standards we set in our American workshops are shared by our associates outside the U.S.

### HIGHLIGHTS FROM HONDURAS

At Ethan Allen's Honduras manufacturing plant, on-site medical services are offered for free to all associates, including immediate medical attention to all who need it.

In addition to seeing a doctor and a nurse trained in occupational health, associates can take advantage of educational lectures, lab tests, and seasonal health initiatives, like flu vaccine clinics. For five consecutive years, the clinic's health fairs have been recognized as "Best Health Fair" by the Medical Enterprise System of the Honduran Institute of Social Security.

*"Profitability is very important, of course, but the company also cares very much about working conditions and the overall environment."*

—Carolina Pascua, Plant Manager, Ethan Allen Honduras

### SPOTLIGHT ON SILAO, MEXICO

#### **Inclusive Employment Company Badge**

*Honoring Silao's Equal Employment Opportunity policy*

#### **State Award for Labor Merit**

*For taking the initiative to improve processes, productivity, and the labor environment*

#### **Certificate, Companies with Social Labor Responsibility**

*Recognizing Ethan Allen's fair treatment of workers and compliance with Mexico's labor laws*

#### **Member, Carbon Footprint Mexico Program**

*Voluntary reporting of carbon footprint data in alignment with EFEC and Sustainable by Design goals*

#### **Certified, Great Places to Work® Mexico**

*Recognizing Ethan Allen Silao's positive workplace culture, based on our associates' feedback*



# PROTECTING OUR PLANET

Fine craftsmanship passed down through the generations can only endure in a world preserved for future generations. That’s why we work so hard to slash our carbon footprint, conserve our resources, and keep the environment pollution free.

## TAMPING DOWN ON CARBON EMISSIONS

We burn leftover wood chips and sawdust to cogenerate electricity in our Vermont workshops. We also prioritize fuel- and energy-efficient technologies, and rely on renewable energy sources like hydroelectric and wind power.

## PULLING THE PLUG ON EXCESS ELECTRICITY & WATER

In addition to relamping our buildings with energy-efficient lighting, we’ve installed low-flow water fixtures and eliminated steam leaks from our pipes.

## KICKING LANDFILL WASTE TO THE CURB

We’ve kept 1 million pounds of waste out of landfills and recycled more than 59,000 pounds over the last ten years. By inventing our own custom shrink wrap machine, we’ve saved enough plastic to stretch more than 75 miles.

## CRYING FOUL ON AIR POLLUTION

Our finishes are low in volatile organic compounds (VOC) and hazardous air pollutants (HAP). What does that mean? Cleaner air, from our workshops all the way to your home.

## OUR ACHIEVEMENTS

**2013-2018:** Named a Vermont Business Partner by Vermont’s Department of Environmental Conservation

**2012-2018:** New Jersey Department of Environmental Protection, Certificate of Environmental Stewardship

**2012:** Sage Awards Honorable Mention, American Home Furnishings Alliance

**2012:** Environmental Excellence Award, American Home Furnishings Alliance; continuing membership in consortium through 2018

**2012:** Congressional Certificate of Special Recognition, Representative Chris Murphy (CT-5)

**2011:** Northeastern Loggers Association, Outstanding Use of Wood Award

**2011:** Environmental Merit Award, U.S. Environmental Protection Agency, New England Office

**2009, 2013:** Vermont Governor’s Award for Environmental Excellence

## OUR SUSTAINABILITY SUCCESS STORY

Domestic Manufacturing  
2018 compared to our 2010 baseline year

Carbon Footprint  
**-30%**  
REDUCED  
10.5 MILLION  
pounds of CO<sub>2</sub>e

Electrical Usage  
**-7%**  
REDUCED  
2.6 MILLION  
KW hours

Water Usage  
**-33%**  
REDUCED  
11.9 MILLION  
gallons

Landfill Waste  
**-35%**  
REDUCED  
1 MILLION  
pounds

Greenhouse Gases  
**-25%**  
REDUCED  
10 MILLION  
pounds of CO<sub>2</sub>e

Recycling  
**+4%**  
INCREASED  
59,742  
pounds



# Pride & Quality

CRAFTED AND DELIVERED WITH CARE AND PRECISION  
BY THE WORLD'S FINEST CRAFTSPEOPLE.





# BEHIND THE SCENES AT ETHAN ALLEN

We are a vertically integrated company, which means we take the lead on designing, developing, and delivering everything we make. It's how we safeguard the quality of the Ethan Allen experience from start to finish.

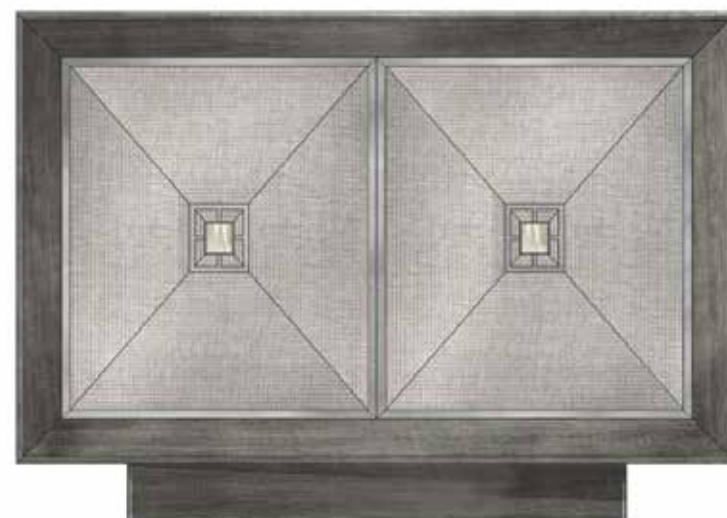
## DESIGNED WITH A MODERN PERSPECTIVE

Our in-house product designers draw on classic influences from Sheraton style to art deco to modern art, mixing and matching materials in fresh, unexpected ways.

## DEVELOPED TO OUR HIGH STANDARDS

We craft samples to determine the final details: size, joinery, materials, finish. We also rigorously test our products to make sure they meet or exceed safety standards.

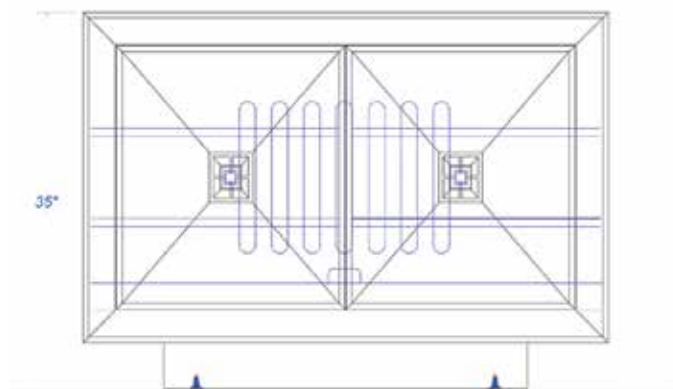
*Our designers dream up incredible details, like the Rambert buffet's unique capiz-shell-inlay hardware.*



WE'RE PROUD TO MAKE

75%

OF OUR PRODUCTS IN OUR  
OWN NORTH AMERICAN  
WORKSHOPS







## HANDCRAFTED IN OUR WORKSHOPS, FROM FOREST TO FINAL COAT

Many of our iconic wood pieces, like our best-selling Quincy bed, are still handcrafted in our own workshops in Vermont. There, master woodworkers use traditional techniques handed down for generations, applying each wood finish by hand.

Although some methods have been modernized so we can work smarter, we remain committed to timeless, one-of-a-kind artistry. “Crafted by hand” is the way of things at Ethan Allen; it always has been, and it always will be.



*“Great design is about  
much more than just great looks.*

*It’s also about  
fine craftsmanship,  
exceptional quality,  
and remarkable functionality.”*

—FAROOQ KATHWARI  
CHAIRMAN & CEO





## UPHOLSTERY BY HAND & FROM THE HEART

From cushions that are adjusted by hand to ensure perfect shape and positioning, to upholstery in fabric or leather that is cut, sized, and customized for a flawless fit, our passion for quality and style are felt in every detail.

Every element—every stitch, every decorative feature, like welting and button tufting—is an example of the utmost care that we hand-place on every piece.







# GENERATIONS OF TALENT

EVIDENT IN EVERY ACCENT

Hand-painted, hand-sculpted, hand-finished, handwoven—hand-craftsmanship shapes every accent created for Ethan Allen. It's seen in delicate brushstrokes on porcelain, created by artisans (often generations of family members) who apprentice for a decade just to perfect the underglazing technique, and authentic lacquerware, layered in 21 coats of patient perfection.

Honoring our own entrepreneurial heritage, we prioritize small vendors and women-owned businesses whenever possible.

You can be certain that what our artisans make, and the way they make it, are worthy of the Ethan Allen name.





# Service & Commitment

CREATIVE COLLABORATION,  
POWERED BY TECHNOLOGY, TALENT,  
AND A PASSION FOR GREAT DESIGN.







## WHERE STYLE MEETS TECHNOLOGY: IN PERSON & ONLINE

Our world-class designers are driven by their talent and passion. Using technology, such as our **3D Room Planner**, powers their ability to collaborate in ways that work best for their clients.

With the help of your designer, great design is possible anywhere, anytime, whether you're experiencing textures—fabrics, leathers, wood finishes, or the softness of handcrafted rugs—in person at a Design Center, or you're reimagining your space in stunning augmented reality from the comfort of your home.







# THE DIGITAL TOOLS OF OUR TRADE

Turning virtual visions into stunning reality helps our clients not only to imagine their finished project but also to see where it will live and how much they will love it. Our designers and clients alike benefit from the enhanced collaboration these tools offer.

## 2D FLOOR PLAN

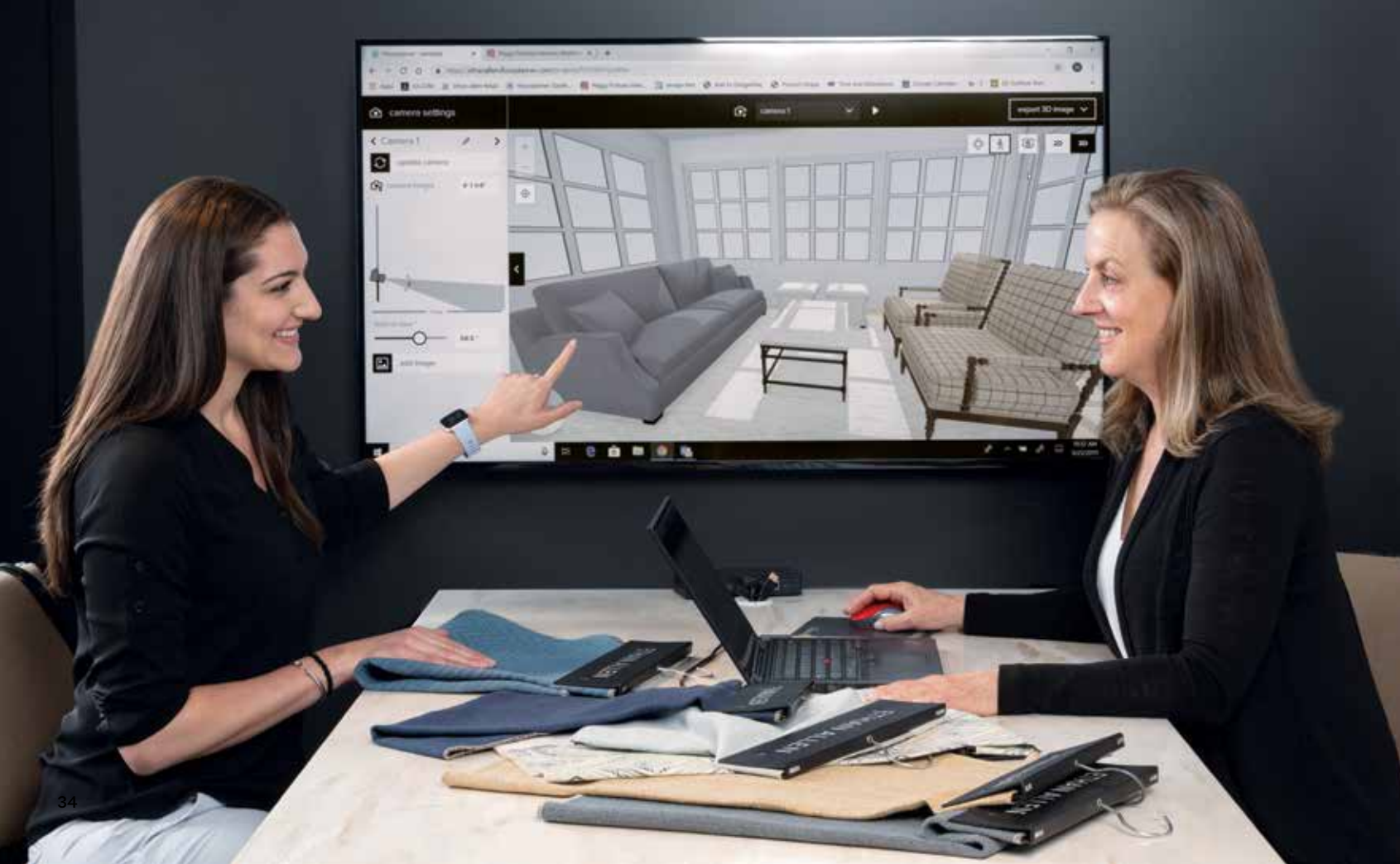
Preview Ethan Allen furniture and accessories and see the way they'll look in your space, arranged around your room's architectural features and at the proper scale. See just one room or view multiple floors in your home—you can even bring an existing room plan, and we can import it into our room design tool.

## 3D FLOOR PLAN

Once things are in place, let your designer take you on an incredibly realistic virtual 3D walk-through of your floor plan. If you want to switch things up, your designer can swap in a new piece of furniture or change your fabric or finish in just a few taps.

## HD RENDERING

Take some time to review your project, or share it with your friends! Within the 3D room design tool, your designer can create high-definition shots of your new interiors and email the images to you. Your designer can even create multiple design options for you to review, within a single project.







## EXPERIENCE IN-HOME DELIVERY WORTHY OF EXCEPTIONAL FURNITURE

Our delivery specialists truly embody Ethan Allen's vision of white-glove service.

From the moment your order is placed, we begin working to ensure its perfect arrival.

Before it leaves our service center, each piece is inspected and prepared for an easy transition from our space to yours.

Once in your home, we work to leave your space better than we found it, and after setup, we ensure clean-up is spotless.





# Design & Lifestyle

A HISTORY OF GREAT AMERICAN VISION,  
WITH ARTISTRY AND EXPERIENCE WOVEN THROUGH.  
WE INTERPRET STYLES AS WE SEE THEM,  
IN WAYS THAT ARE PURELY ETHAN ALLEN.

CLASSIC



COUNTRY & COASTAL



MODERN







# Classic

DRAWING DETAILS FROM THE OLD WORLD,  
WE COVETED HIGH CULTURE BUT REVELED IN  
THE SPLENDOR OF SELF-EXPRESSION.





## CREATE YOUR NEW CLASSIC

You are a classics admirer; you see their details and recognize the history behind their inspirations. Reminiscing about antique pieces and heirlooms enjoyed by generations, you seek to re-create for your family the emotions evoked by their sweeping curves, stately turns, and gorgeous gildings.

With your designer's help, you can turn fabrics and leathers, nailheads and finishes, and other options into new classic treasures that will live life with you for years to come: formal informal, welcoming of your bustling family, pets, and guests.

This is today's classic. This is your classic.

Our experienced Ethan Allen designers are world-class talents in their industry.

They bring their sense of classic style to yours, enhancing this collaboration with unparalleled design technology.

Our 3D design tool, for example, allows you to dream up your new heirloom and virtually place it in your space. You can play with each element as if you and your designer were there together in person, if you should choose to work from the comfort of your home. Of course, an in-person meeting in a Design Center, or at your house, is always a welcome possibility.

*Whether you choose a Shelton sofa or an Evansview table, from our custom house to your home, the history of your new classic begins here.*





*Color tells our most personal story.  
Taking cues from nature and materials  
at hand, we create shades that soothe, please,  
and help us to express our signature style.*















*Hand-painted porcelain inspires thoughts of the East and brings layers of interest and intrigue to today's points of view.*













*Gildings inspired by the  
era of the Georgian court  
add glimmer and glamour in  
a way that answers well  
to modern sensibilities.*





*close-up of the*  
**CRAFT**

**BUTTON TUFTING**  
A centuries-old technique that adds comfort by creating deep padding. Today it serves the same function, bringing classic texture and styling to our more modern looks.





*Berry blushes and shades of champagne—  
a toast to these decadent details is most  
definitely in order.*









*Time-honored details evolve  
into new timeless pieces  
that will be passed from our hands  
to the next generation.*







*close-up of the*  
**CRAFT**

DOVETAILING creates a sturdy, quality joint by interlocking pins and tails like a puzzle.





*Vintage styles and  
inspired patterns layer  
visual texture throughout  
classic color schemes.  
A telling of past  
in present tense.*















# Country & Coastal

WE SETTLED THE UNDISCOVERED COUNTRY—  
BY HAND, BY BENCH, WITH MATERIALS FROM  
OUR LANDSCAPE. REFINED YET RELAXED.  
SHAPED BY OUR CHARACTER.





## SET YOURSELF IN COUNTRY & COASTAL

You take inspiration from nature: its soothing colors and how patterns play amongst the details.

You want comfy. You desire cozy. You are a lover of elements that lean toward the laid back, and the peaceful landscapes they create together.

Working with your designer, you can reimagine reclaimed wood, woven textures, and well-loved silhouettes as formal-casual or casual-casual. Whatever your point of view, we see what you're wanting to do. We live this journey with you, from country to coastal.

As world-class talents in their industry, our experienced Ethan Allen designers bring their sense of relaxed style to yours, enhancing this collaboration with state-of-the-art design technology.

Our 3D design tool takes your vision to a virtual place by letting you see your selected pieces in your actual space. It allows you to work as if you and your designer were there together in person, if working from the comfort of home is your style. Or, schedule a meeting in a Design Center and enjoy exploring our variety of fabrics, leathers, and finishes in person.

*Whether you choose a Girard reclaimed wood coffee table or a Marteen woven dining side chair, from our custom house to your home, we know outside, life is bustling—let's create your serene space inside.*







*We weave the outdoors throughout  
our interiors—once a necessity,  
now a nicety—in our pursuit  
to create the perfect environment.*









*close-up of the*  
**CRAFT**

HAND-CHISELING enhances details,  
like the depths of the individual flutes  
in this reclaimed wood coffee table.





*Relaxed and refined  
pair harmoniously,  
satisfying an appetite for  
both the natural and nouveau.*











*close-up of the*  
**CRAFT**

**HAND-SANDING** is the finishing touch used to smooth down any remaining rough patches before the piece passes down the assembly line.











*We want for the warmth of  
leather and wood—it's in our nature  
to crave these elements.*





*close-up of the*  
**CRAFT**

STITCHING SEAMS takes an eye for color; the sewer will choose a thread that most closely matches and blends with the leather being sewn.











*Intrigued by the play of light and patterns,  
we're inspired by these contrasts and take  
pleasure in the pastoral harmony they create.*













*close-up of the*  
**CRAFT**

**HAND-GUIDED STITCHING**  
on soft goods helps prevent  
puckering, creating smooth seams  
on our completed products.







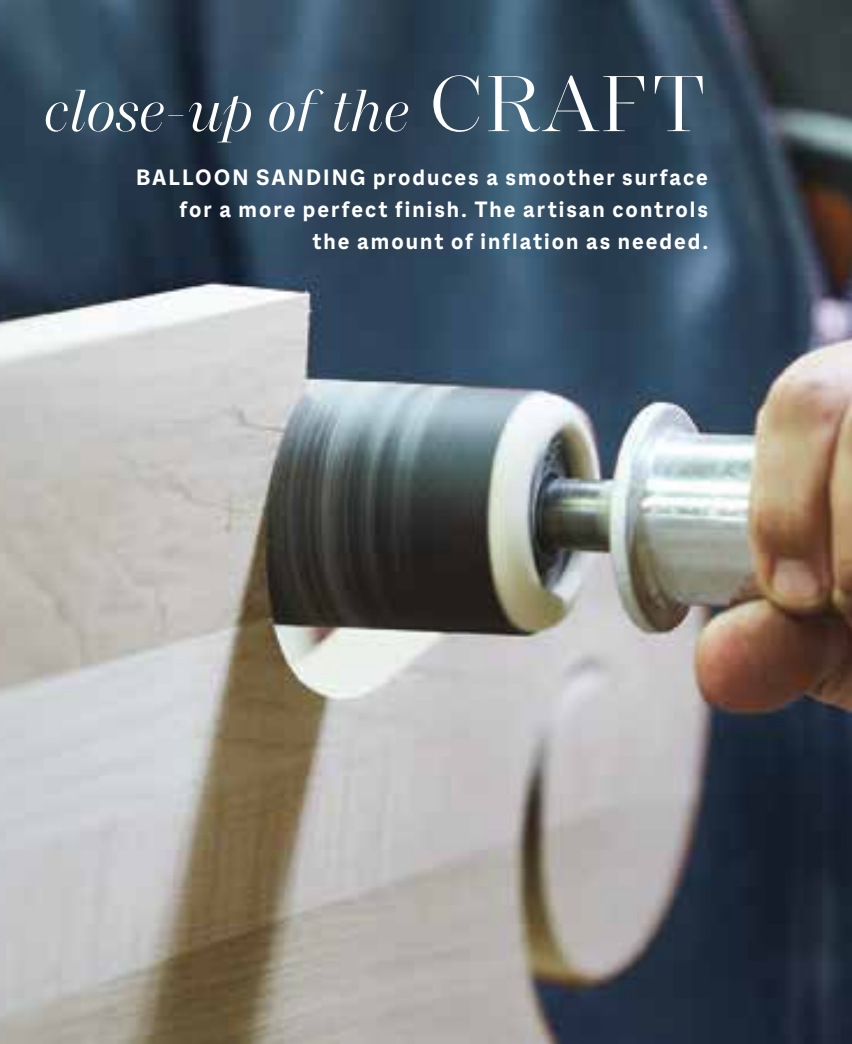




*Favorite collected pieces  
celebrate our travels and  
make the return home  
that much more welcoming.*







## *close-up of the* CRAFT

BALLOON SANDING produces a smoother surface for a more perfect finish. The artisan controls the amount of inflation as needed.







# Modern

MINIMALISTS WHO WANTED MORE, WE STREAMLINED  
OUR APPROACH AND CHANGED OUR VIEW; FROM THE  
STUDIOS TO THE SKYSCRAPERS, REINTERPRETING OUR  
POTENTIAL AND CHARTING OUR OWN COURSE.





## MAKE YOURS MODERN

You are an aficionado of the angular and find clarity in clean lines.  
You love modern style for what it is—forward thinking, minimalistic, fresh—  
and what it isn't: fussy, cluttered, overdone.

But modern is also warm and inviting—in the right place. Your place.

Our Ethan Allen designers bring their world-class talent and their modern sensibilities to your style. With their eye for scale and proportion, they can help you transform your space into the modern dream you've always wanted.

While mixed mediums like metals and stone lend desired visual texture, stain-resistant leathers and fabrics, and cozy accent throws, soften edges and make this modern—your modern—utterly livable.

To enhance this collaborative process, our designers use our 3D design technology. If you choose to work from the comfort of your home, you can select favorite pieces and virtually place them in your space just as if you and your designer were working together in person. Of course, you can always schedule an in-person meeting in a Design Center, or at your home.

*Whether you choose a Keynen ottoman or a Cullen twelve-light chandelier,  
from our custom house to your home, your modern is  
the definition of your life and style.*







*Sleek, minimalistic spaces  
are incredibly soothing  
for the headspace.  
Fresh and open, they offer  
the comfort of clarity.*











*There's an organic side to modern:  
free flowing and warm,  
transitional in nature,  
and inviting of possibility.*









*How a material interprets a shape  
is completely open; a square isn't  
always hard and edgy. In fact,  
the comfiest items are often of  
the angular kind.*







*close-up of the*  
**CRAFT**

HAND-CUTTING individual  
facets into a glass vase  
using a grinding wheel.







*A mix of mediums sends a clear style message:  
Modern isn't demanding or confining.  
It is structured only by what you love.*







# Individual & Personal

OUR WORK IS ABOUT MAKING IT YOURS  
WITH CUSTOM OPTIONS THAT SPEAK  
YOUR UNIQUE STYLE.

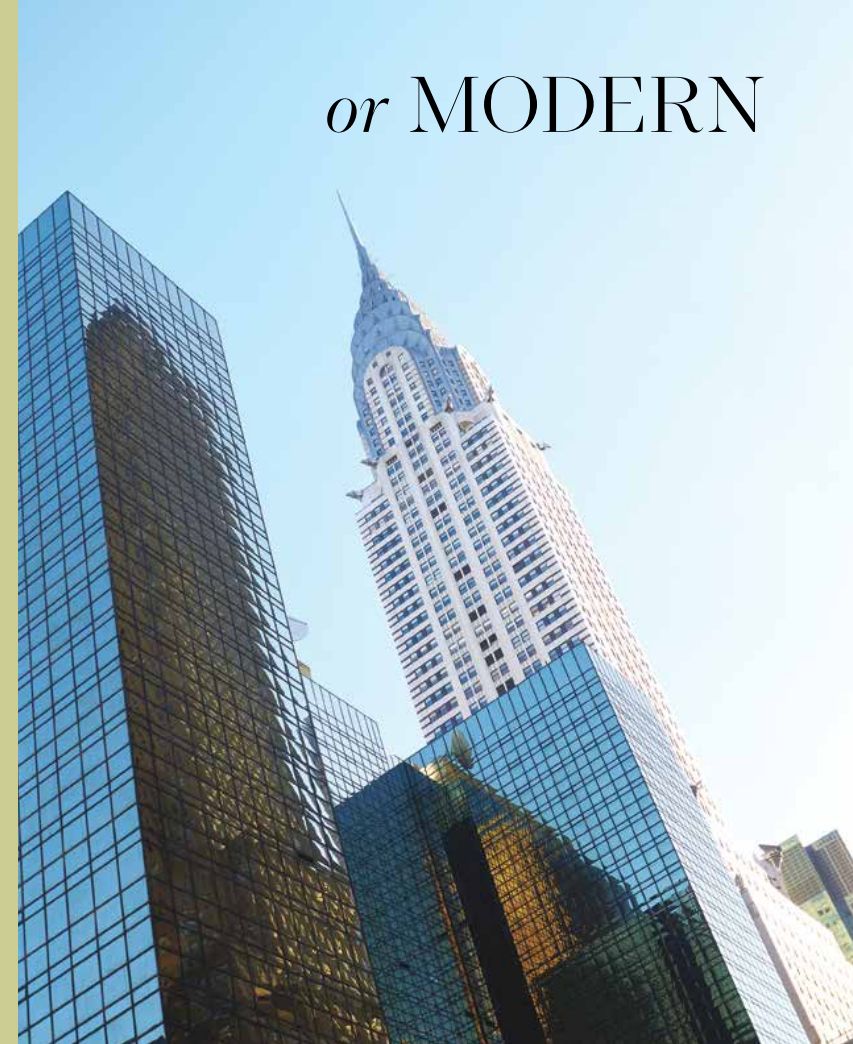
*whether* CLASSIC



COUNTRY &  
COASTAL



*or* MODERN



*our designers  
can create*  
**YOUR  
STYLE**





# Designer Notebook

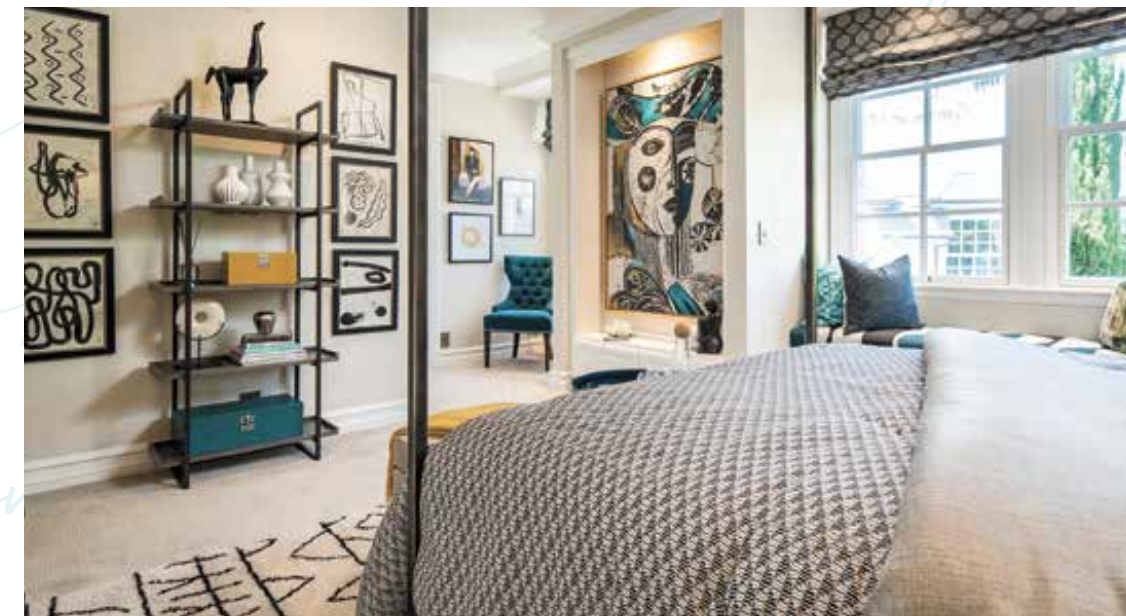


OUR DESIGNERS TELL OUR STORIES WELL:  
READ SOME OF THEIR SUCCESSES AND SEE WHY THEY ARE  
TRUE NARRATORS OF OUR ETHAN ALLEN STYLE.

## CREATING A BEDROOM AS BOLD AS OUR CLIENT'S PERSONALITY

When a well-traveled client wanted to bring the bright colors and patterns of some of her favorite foreign locations to her home bedroom, her designer had quite an array of options to offer.

Together, they chose a palette that complemented some of her client's treasured items, adding in Ethan Allen pieces of the same flavor, and set it all in a warm, neutral landscape.



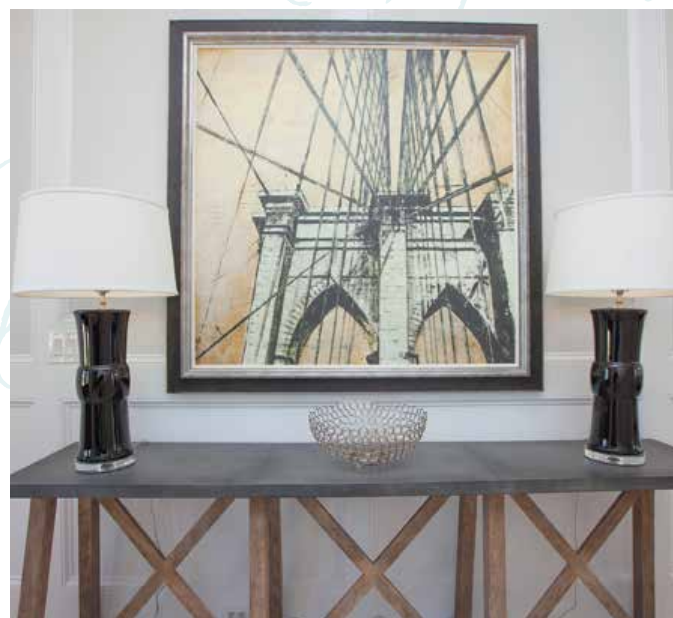
*"With so many beautiful details to see, I will not want to shut my eyes in a bedroom as gorgeous as this! I appreciate my designer's help, she totally got me."*



# DESIGNING AN OPEN FLOOR PLAN THAT'S STILL COZY AND INTIMATE

A large family moving up to the suburbs from the city wanted to take advantage of their new, spacious floor plan but didn't want it to feel cold and uninviting.

Choosing a sectional for their family room and grounding other rooms in warmer, darker colors, their designer made their new space a welcoming retreat for all.



*"We just love our new family room especially! It still feels so modern and bright, but still completely cozy and just what we were hoping for."*





**UNCOVERING THE ELEGANT  
BEDROOM OF THEIR DREAMS**

A luxurious bedroom was what they always wanted, but their attention was forever taken away by other home projects. Finally, they decided it was time.

Adding a mix of classic mediums, like metallics, stone, and dark, stately wood finishes, brought layers of luxe into this gorgeous room-turned-sumptuous-suite.



*"Had we known making our  
bedroom so gorgeous would be  
so fun and easy, we would have  
done it years ago.  
Our designer is the best!"*





ETHAN ALLEN®

Craft & Custom

MADE-TO-ORDER FURNITURE



## FROM VERMONT WITH LOVE

**Craft:** the artistry you expect from Ethan Allen.  
**Custom:** each piece made to your specifications.  
Born in our very own Vermont workshops,  
the pride of Ethan Allen.

Vermont's Northeast Kingdom: Ethan Allen's home since 1932. Most of our artisans have perfected their craft here for more than 30 years—as their parents did, and their parents before them.

In our 667,000-square-foot workshop, they still pride themselves in creating handcrafted, high-quality, hand-finished wood furniture. They transform each client's vision into custom-crafted oak or maple masterpieces: top to feet, doors and drawers, and everything in between.

*This is what we mean when we say,  
“We make the American home.”*





**CUSTOM TABLES**

TURN THEM MODERN,  
SPIN THEM COUNTRY,  
FINISH THEM FORMAL—  
THE CHOICE IS YOURS.



SMOOTH TOP



TEXTURED TOP



2

TOP SURFACES

TOP SIZES (30" HEIGHT)

WITH FIXED TOP:

42" sq. (seats 4)

62"l x 38"w (seats 6)

72"l x 42"w (seats 8)

WITH EXTENSION:

Up to 62"l (seats 6)

Up to 82"l (seats 8)

Up to 112"l (seats 10)

6



FLAT/EASED EDGE



SHAPED EDGE  
(available with Smooth Top only)



2

EDGE OPTIONS



KASEN  
LEG



MILLER  
LEG



CHAMPLAIN  
LEG

7

LEG OPTIONS



CRANBROOK  
LEG



GUILFORD  
LEG



PARSONS  
LEG



AVERY  
LEG





# CUSTOM BUFFETS

OVER 1,000 POSSIBLE  
DESIGN COMBINATIONS  
WILL LEAVE YOU  
INFINITELY HAPPY.

2  
TOP  
SURFACES

SMOOTH TOP



TEXTURED TOP



6  
LEG  
OPTIONS

PARSONS  
LEG



PIN  
LEG



URN  
LEG



COLLARED  
LEG



TAPERED  
LEG



PLINTH  
BASE



3  
DRAWER  
DESIGNS

MOLDED EDGE



FLAT



BEADED EDGE



3  
HARDWARE  
COLORS



2  
SIZES:  
37" AND 70"



5  
DOOR  
STYLES

BEAD FRAME



BEAD FRAME  
WITH GLASS



BEADBOARD



MOLDED FRAME



MOLDED FRAME  
WITH GLASS







# CUSTOM BEDROOM

CLASSIC STYLES WITH  
UPDATED DETAILS  
AND YOUR  
PERSONAL TOUCHES.  
CRAFTED WITH CARE  
IN OUR  
NORTH AMERICAN  
WORKSHOPS.



## Choose your STYLE

**Reagan**  
Traditional cottage style  
with classic bun feet

**Jason**  
Fluted pilasters and  
collar-trimmed legs

**Canton**  
Parsons inspiration  
meets Shaker style

**Louis**  
Updated vintage  
Louis Phillippe chic

**Continental**  
Classic woodworking  
with Gustavian flair

## Select your SIZE

based on the  
storage you need.

**Double Dresser**

**Tall Dresser**

**Tall Chest**

**Three Drawer Chest**

**Three Drawer Night Table**

**Open Night Table**



## Finalize your FINISH

from a range of timeless  
neutrals that can be  
either uniform,  
lightly distressed,  
or wire-brushed to bring  
out the wood grain.

## Get a handle on HARDWARE

**Metal hardware**  
available in these options:

**Blackened Pewter**

**Antique Brass**

**Burnished Nickel**

**Wood knobs**  
(available on Reagan only)  
take the same finish you  
choose for your furniture





## PERSONAL SPACE MADE BEAUTIFULLY MORE PERSONAL CUSTOM UPHOLSTERY

In the hands of our skilled designers, a chair is not just a chair, and a sofa not just a sofa. At Ethan Allen, they're custom-crafted works of comfort that are designed detail by detail specifically for our clients.

Selecting the preferred shape, size, depth, and density of their new chair- or sofa-to-be lays the foundation for for other elements— fabric or leather choices, colors and patterns, and unique additions, like nail-heads, tufting, and welting—that convey our clients' signature styles.

*Clients want to fall in love with colors, patterns, and other details and surround themselves in comforts that speak to their hearts.*







QUALITY IN EVERY INCH  
& EVERY STITCH  
LEATHER

Leather furniture from Ethan allen utilizes entire hides—no shortcuts like splits, castoffs, or vinyl matching. It can take as many as seven hides to upholster a leather sectional, and we cut each hide and color-blend it by hand.

Many of the customizations available on our fabric upholstery are also available with leather furniture, like welting, hand-placed nailhead trim, accent buttons, and tufting.

Are you an aficionado who loves the look of natural leather, a parent who needs something more durable, or both? Our designers will help you choose a leather for the way you live, according to the amount of time you want to devote to its care.



*No two hides are alike:  
Each has its own  
texture, coloring,  
and finish  
for one-of-a-kind  
character.*







## FOR OUR SWIFTEST SHIPPING START WITH BENNETT

Much of our popular seating can be ready for shipping faster than you might expect with our **Quick Ship** program—and many of our Bennett offerings are prime examples! These pieces are available as sofas, loveseats, chairs, ottoman, sectionals, and even a sleeper, with either plush rolled arms or sleek track arms.

For a completely YOU-nique look, dress up your Bennett in luxurious leathers and fabulous fabrics, with nailheads (or not). These options cover the spectrum of custom possibilities in every form, for every function—and believe us, are worth the extra bit of wait!



*Our dedicated, world-class designers can help you make the very best of your Bennett and any of our other ready-to-customize options.*

*Whether you connect with them in your local Design Center, at your home or online, you'll enjoy the benefits of their talents coupled with our stunning virtual design technology.*







When modern goes “pow” with a pop of color and pattern. A playful rendition of expressive style that you can make all your own.







*Rory, Riley & Remson: ravishing retro refresh*



*Carrah, Corwyn, Keynen, Kendrick & Karleigh: cool contemporary comfort*



*Diondre, Dyanna & Deverelle: divine design details*



*Franca, Fiorello & Franca's twin: fabulous formal flair*

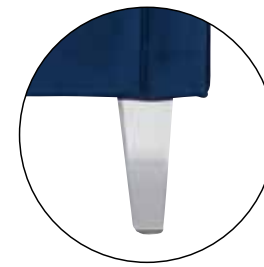
*A 33-piece midcentury-inspired ensemble where every piece plays well together. Customizable in 52 mix-and-match fabrics and four leg styles. Delivered fast—with “you” written all over it.*



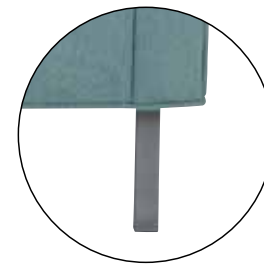
Flare (select styles)



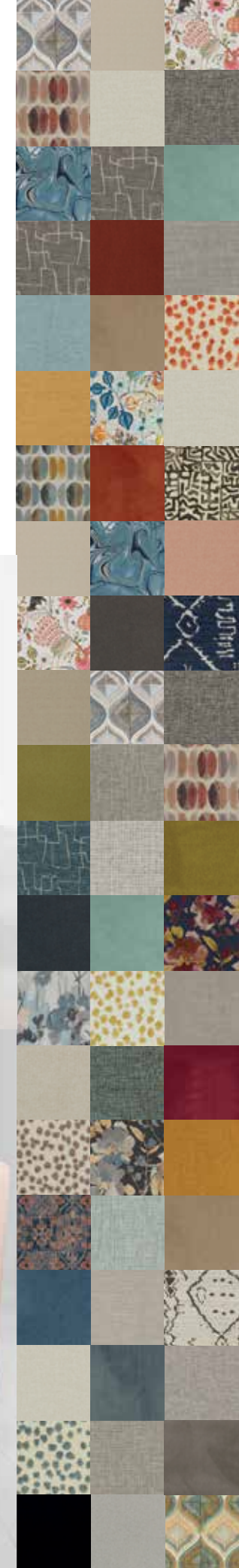
Tapered Cone



Acrylic



Metal







## THE SOFT SIDE OF CUSTOM

Furniture isn't the only thing you can personalize at Ethan Allen. We can make custom drapery, bedcoverings, upholstered headboards, and table linens, all to your liking.

Whether your style is Classic, Country & Coastal, or Modern, you'll find the variety of colors and patterns you seek. Child's room? We have the most playful choices for the sweetest of mini suites! Luxury suite? We offer **Luxury Threads by Ethan Allen**, our curated selection of made-to-measure bedcoverings that are crafted from fine Italian linens, cut and sewn in the U.S.

**Custom pillows** can also be created from a range of fabrics. Simply ask your designer for details.





## HOW A WINDOW BECOMES A WORK OF ART

Our made-to-measure drapery panels are the most visible element of a stunning window treatment. When drapery is complemented by our elegant drapery hardware and shading solutions, ordinary windows become objects of extraordinary delight.

To choose hardware, start with the finial that you fancy. Then, add matching drapery rods, rings, brackets, and more. We have options in wood and metal, in multiple finishes, plus acrylic hardware with chrome and satin brass adornments.

Add blinds and shades to improve acoustics, control light and privacy, and make your space more energy efficient. Ethan Allen is a Hunter Douglas Priority Dealer, a reflection of our commitment to quality.





# CUSTOM FRAME YOUR VISION

In just a few simple steps, we can help you put a new, custom perspective on favorite artwork and mirrors, with the same care and quality we put into our Ethan Allen furniture.

## MIRRORS

*Reflect your good taste*

*Choose your*

**SIZE**

**FRAME**

**FILLET**



## ARTWORK

*Add your  
signature style with  
hundreds of paintings,  
prints, and photography  
options*

*Choose your*

**PAPER OR CANVAS**

**SIZE**

**FRAME**

**LINER & FILLET**





# Essentials & Refinements

EVERYTHING YOU NEED TO MAKE YOUR HOME  
BEAUTIFULLY YOURS.







# The Epitome

OF HANDCRAFTED LUXURY



ETHAN ALLEN  
EA signature ultra plush



## REST ASSURED YOUR NEXT SLEEP WILL BE A QUALITY ONE

Our superior mattresses are bench made by hand and fashioned from the finest, most comfortable materials. The story begins here in North America, in the forests of Canada and the textile mills of the Carolinas.

A select team of craftspeople, who've spent years refining their techniques, see to details like hand-tufting, the careful placement of support and comfort layers, and construction of sturdy foundations. Nothing is overlooked as they make certain each finished product meets our demanding master standards.





## GET THE BEST OF BOTH SLEEP WORLDS

Our best-selling handcrafted EA Signature™ mattresses deliver the cradling comfort, heat dissipation, and minimized partner disturbance of gel-infused foam, plus the support and bed-to-body conformity of innerspring construction.

### FIRM SUPPORT

- EA Signature Platinum™ Firm
- EA Signature™ Firm

### SOFT SUPPORT

- EA Signature Platinum™ Plush
- EA Signature Platinum™ Ultra Plush
- EA Signature™ Ultra Plush
- EA Signature™ Plush

### CONTEMPO

Sleek, lower sleep surface is ideal for platforms, top bunks, and daybeds.



## ENJOY COMFORT THAT CONFORMS TO YOUR LIKING

This gel and memory foam mattress gives you all the individual zoned support and pressure relief attention you deserve. The cooling gel and airflow vents of our Luna Gel mattress improve circulation and dissipate body heat.





## UNBOX A GREAT NIGHT'S SLEEP

Engineered to make your life easier by delivering superior comfort and support with quick and simple setup. Made in America from only the best materials, your DREAM eazzz™ mattress is shipped via UPS and arrives neatly rolled up in a box.



### DREAM eazzz™

- Memory Foam
- Copper Latex

## PUT A PERFECT NIGHT'S SLEEP IN MOTION

Heighten (or lower) the comfort you enjoy with any of our EA Signature™ and DREAM eazzz™ mattresses by adding our Ethan Allen adjustable motion base. Now finding the most restful position for reading, watching TV, or just relaxing is as easy as pushing a button.

How about a dual body massage? USB ports? From your head to your toes, this adjustable base takes into account all the niceties you deserve and delivers them like a dream.





# Home Office

WORK FROM HOME IS HERE TO STAY







## FOR EVERY SPACE

Guest bedroom, finished basement, new addition,  
compact corner—wherever your new office finds a home,  
we'll make sure it's both fabulous and functional.







## FOR EVERY STYLE

Classic, Country & Coastal, Modern—  
if there's a style story that speaks to you,  
we have the elements to help you create it.





# FOR EVERYONE

No matter where you begin—"I know exactly what I want," "I don't know where to start," or any point in between—for no additional charge, our designers will create a home office just for you.







*Art &  
Function*

FROM  
HAND-SKETCHED  
TO  
HAND-KNOTTED  
THE JOURNEY OF  
AN ETHAN ALLEN AREA RUG

Our Ethan Allen merchants have a direct hand in the fabrication of our rugs. Their sketches, along with colors, material suggestions, and other construction details, begin laying the way for our artisans to do their most beautiful work.

Our skilled artisans craft our area rugs using ancient methods that have been handed down as traditions from generation to generation and perfected over time.

They deftly weave, or hand-knot, top-quality materials into extremely detailed patterns.







## FIND A RUG FOR EVERY ROOM & EVERY NEED

Whether it's to cushion the noise of a work-from-home call or provide a cozy place to sprawl during family movie nights, we have the sizes (both standard and custom), patterns, colors, and textures you're looking for, in warm wools (a renewable resource), durable synthetics, and natural sisals.

Many of our area rugs are handcrafted by our artisans. For all other rugs, we work with trusted vendors who are experts in their field and use the finest materials and most fashionable designs.





# *Illumination*

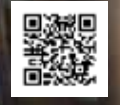
BY ETHAN ALLEN  
THE JEWELS OF YOUR HOME

## THE MANY FACETS OF QUALITY CRAFTSMANSHIP

Our exclusive collection of lighting solutions captures the heritage of Ethan Allen and shares it through unique perspectives on our Classic, Country & Coastal, and Modern lifestyles.

From around the world, we curate the work of craftsmen and craftswomen: ceramics from Europe, fine metals from India, stone and fabrics from around Southeast Asia. Their skills are passed down through generations and make use of the many specialized materials unique to their regions.

From solid brass sockets, to handmade shades, every piece of lighting is a marriage of form and function; a sparkling piece of jewelry for the home, utilizing the most advanced technology of our day.





## CHANDELIERS & PENDANTS

Overhead lighting that is unexpectedly transitional,  
as it can be hung to complement any  
style in practically every room.







## TABLE LAMPS

These dynamic elements keep perfect company next to a chair, or atop a desk, shedding light on any subject with style.





# FLOOR LAMPS

Stately structures that fill the tall order of brightening or softening the mood, creating atmosphere in places where other lamps may not fit.







# Family Room

FURNISH GAME DAY, MOVIE NIGHT, AND EVERY MOMENT IN BETWEEN







*Meet the convergence of  
handsome and hardworking:  
the media cabinet.  
This home theater centerpiece also  
tucks away board games  
and art supplies; it can even  
double as a dining room  
buffet or sideboard.*



*From standalone standouts to complete home entertainment systems, you'll find something for every family room and every family.*







# Outdoor Estate

## GET THE INSIDE STORY ON OUTSIDE STYLE

Classic, Country & Coastal, and Modern retold in stylish alfresco narratives that bring what you enjoy about your indoor living spaces to the outdoors.

Our vast landscape of Outdoor Estate furniture and fabrics acclimate to any climate and keep their lovely looks for seasons to come.



CLEAN LINES & SOFT EDGES  
FOR RELAXING



REDDING RIDGE





TAUNTON HILL



AIRY CURVES & BREEZY WEAVES  
FOR REFLECTING

TWIN RIVERS



BRIDGEWATER COVE



INDOOR COMFORT & OUTDOOR DURABILITY  
FOR GATHERING





VERO DUNES



MILLBROOK

CONTEMPORARY TAKES & TRADITIONAL TURNS  
FOR LINGERING



SIMPLE INGREDIENTS & SLEEK DESIGNS  
FOR ENTERTAINING

BRIDGEWATER COVE



MODERN SENSIBILITIES & CLASSIC STYLES  
FOR WELCOMING



BRIDGEWATER COVE



MILLBROOK





# Artwork

LET YOUR WALLS TALK WITH BEAUTIFUL STATEMENTS  
THAT SAY A LOT ABOUT YOU







*Sweeping lines,  
pastoral views,  
vintage inspirations,  
and more.  
Choose from ready- and  
custom-framed options,  
plus an array of  
sculptures and framed  
dimensional pieces.*





# Pillows & Throws

LAYER SOFTNESS AND STYLE INTO ANY SPACE



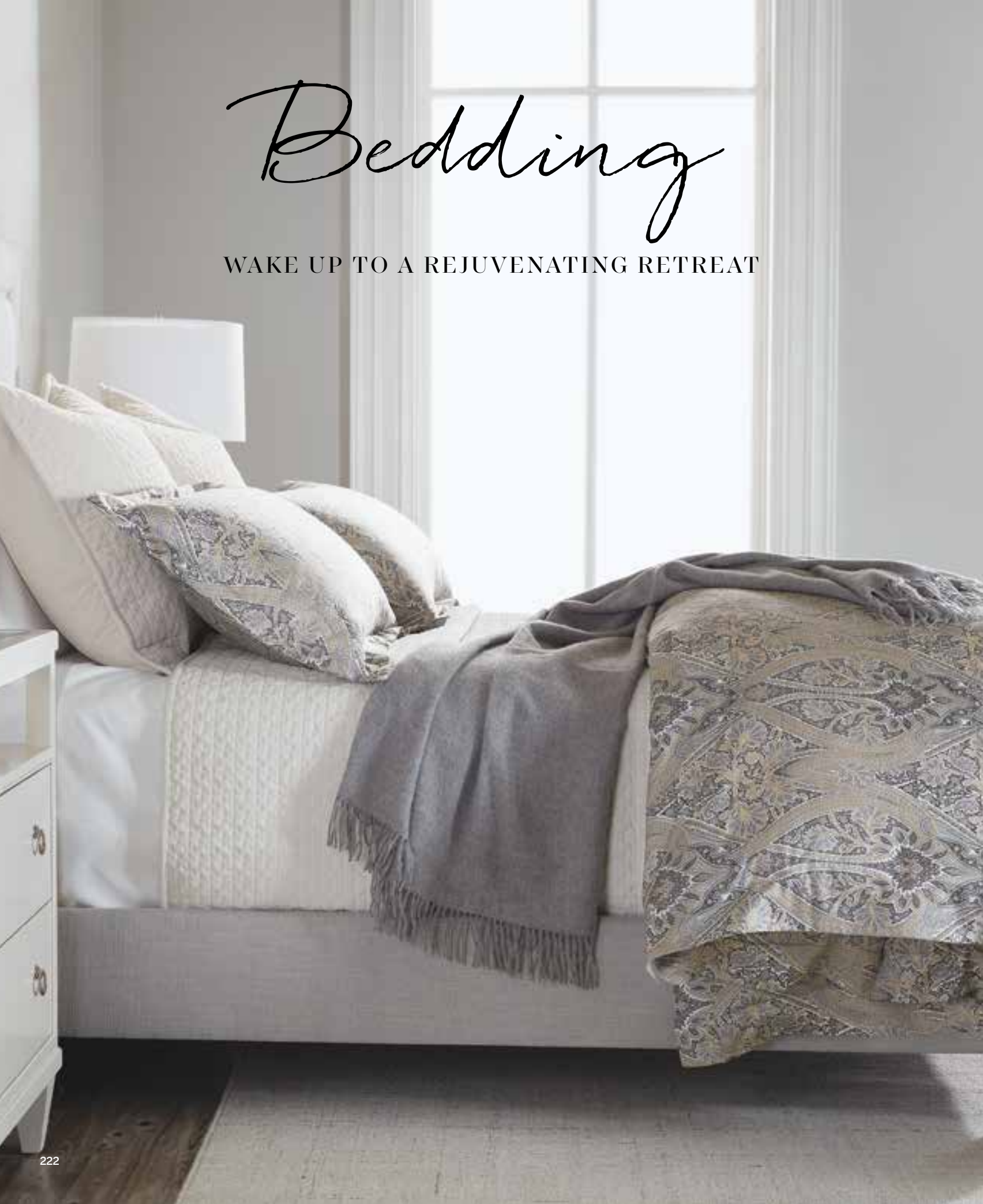
When you're in the mood for a makeover or a seasonal switch-up, bring in new pillows and throws. With pleasing pops of color and pattern, in touchable textures from soft to sequined, these small accents unlock big transformations.





# Bedding

WAKE UP TO A REJUVENATING RETREAT



*However you define  
“sanctuary”—  
vivid and invigorating,  
or subdued and soothing—  
our bedding transforms dreams  
into delightful design.*







*Polish and sheen for Classic spaces;  
casual contentment for Country & Coastal.*





*Use large-scale florals to cultivate energy and vibrance,  
or let delicate watercolors plant the seeds for quiet afternoons.*





# Windows

ENJOY SPLENDID INTERIOR VIEWS



*Our curated selections of  
drapery panel and trim  
combinations allow you  
to add your signature touch  
to your windows.  
Each panel is fully lined,  
blind stitched, and weighted  
to hang beautifully.*



# Decorative Accents

ENHANCE ANY ROOM WITH  
YOUR SIGNATURE TOUCHES







*Accents offer beautiful opportunities to bring in your own unique style. They also play a surprisingly large role in tying together décor themes, adding pops of color and texture, and guiding the eye through your design story.*





*From our collection of baskets and boxes,  
to our vases and other objects of desire  
in a variety of materials,  
we help you find those items  
that speak to you, and about you.*







# Florals

LET YOUR HOME BLOOM WITH STYLE



*Peonies in December, an evergreen wreath in May—with our assortment of stunningly lifelike florals and foliage, you can dictate the seasons indoors.*







*Whether giving a new point of view on furniture arrangements, redirecting light in intriguing ways, or making a room look dramatically larger, mirrors offer endless opportunities for enhancing your interior décor. Choose yours from our array of ready- or custom-made options.*



# Mirrors

SEE YOUR STYLE  
FROM EVERY ANGLE





**DESIGN CENTER LOCATIONS** No matter where you find us—in the world’s most vibrant cities, in bustling lifestyle centers, in quiet suburban enclaves—you always find state-of-the-art technology, awe-inspiring showrooms, and the best interior designers in the business.

## ALABAMA

BIRMINGHAM  
2966 John Hawkins Pkwy.

## ARIZONA

CHANDLER  
3465 W. Chandler Blvd.  
GLENDALE  
7760 West Bell Rd.  
PHOENIX  
7000 E. Mayo Blvd.  
TUCSON  
5621 N. Oracle Rd.

## ARKANSAS

LITTLE ROCK  
12301 Chenal Pkwy.

## CALIFORNIA

AGOURA HILLS  
28509 Canwood St.  
CONCORD  
2080 Diamond Blvd.  
CORTE MADERA  
435 Corte Madera Town Center  
DUBLIN  
5170 Dublin Blvd.  
LAGUNA NIGUEL  
28021 Greenfield Drive  
OXNARD  
The Collection at RiverPark  
648 Town Center Dr.  
PASADENA  
445 N. Rosemead Blvd.  
PUENTE HILLS  
1478 South Azusa Ave.  
RANCHO MIRAGE  
72047 Hwy 111  
REDDING  
1864 Park Marina Drive  
ROSEVILLE  
10513 Fairway Drive  
SAN DIEGO  
7341 Clairemont Mesa Blvd.  
SAN JOSE  
5285 Prospect Rd.  
SAN MARCOS  
1040 Los Vallecitos Blvd.  
SAN MATEO  
54 Hillsdale Mall  
TORRANCE  
2700 W. Sepulveda Blvd.  
TUSTIN  
2996 El Camino Real

## COLORADO

CENTENNIAL  
8215 S. Chester St.  
JOHNSTOWN  
4831 Thompson Pkwy.  
SUPERIOR  
500 Marshall Rd.

## CONNECTICUT

CANTON  
135 Albany Turnpike

CLINTON  
2 Killingworth Turnpike  
DANBURY  
25 Lake Ave. Ext.  
MANCHESTER  
49 Hale Rd.  
MILFORD  
1620 Boston Post Rd.  
STAMFORD  
2046 West Main St.

## FLORIDA

BOCA RATON  
906 N. Federal Highway  
DESTIN  
36062 Emerald Coast Pkwy.  
ESTERO  
23220 Via Villagio  
FORT LAUDERDALE  
2900 North Federal Highway  
JACKSONVILLE  
4939 Big Island Drive  
MIAMI  
9775 South Dixie Highway  
ORLANDO  
4049 Conroy Rd.  
ORMOND BEACH  
450 S. Yonge St., U.S. 1  
PALM BEACH GARDENS  
Legacy Place  
11370 Legacy Ave.  
PEMBROKE PINES  
13680 Pines Blvd.  
SARASOTA  
271 North Cattleman Rd.  
TAMPA  
10015 Adamo Drive  
8314 Citrus Park Drive

## VIERA

2349 Citadel Way  
WINTER PARK  
329 North Park Ave.

## GEORGIA

ALPHARETTA  
6800 North Point Pkwy.  
BUCKHEAD  
3535 Peachtree Rd.  
BUFORD  
1885 Mall of Georgia Blvd.  
KENNESAW  
1005 Barrett Pkwy.  
PEACHTREE CITY  
101 Marketplace Blvd.  
SAVANNAH  
5525 Abercorn St.

## IDAHO

BOISE  
400 N. Cole Rd.

## ILLINOIS

CHICAGO  
1500 North Halsted St.  
NAPERVILLE  
2960 Audrey Ave.

OAK BROOK  
2350 Fountain Square Drive  
ORLAND PARK  
15500 Harlem Ave.  
PEORIA  
5301 W. Landens Way  
SCHAUMBURG  
640 East Golf Rd.  
SKOKIE  
10001 Skokie Blvd. at Old Orchard

## INDIANA

FORT WAYNE  
4721 Illinois Rd.  
INDIANAPOLIS  
4025 East 82nd St.  
MISHAWAKA  
5225 North Main St.  
IOWA  
CORALVILLE  
Iowa River Landing  
941 East Second Ave.  
WEST DES MOINES  
6175 Mills Civic Center

## KANSAS

OVERLAND PARK  
7090 West 135th St.  
WICHITA  
1423 North Webb Rd.

## KENTUCKY

LEXINGTON  
1873 Plaudit Place  
LOUISVILLE  
4607 Shelbyville Rd.

## LOUISIANA

BATON ROUGE  
10300 Perkins Rd.

## MAINE

PORTLAND  
145 Commercial St.

## MARYLAND

ANNAPOLIS  
1906 Towne Centre Blvd.

## ELKRIDGE

8221 Gateway Overlook  
ROCKVILLE  
1800 Rockville Pike  
TOWSON  
2 East Joppa Rd.

## MASSACHUSETTS

BURLINGTON  
6 Wayside Commons  
HYANNIS  
970 Iyannough Rd.  
NATICK  
321 Speen St.  
NORTH ANDOVER  
419 Andover St.  
QUINCY  
840 Willard St.  
SAUGUS  
636 Broadway, Route 1

## MICHIGAN

ANN ARBOR  
948 West Eisenhower Pkwy.  
AUBURN HILLS  
100 Brown Rd.  
BIRMINGHAM  
275 N. Old Woodward Ave.  
KALAMAZOO  
6025 W. Main St.  
KENTWOOD  
4070 28th St. S.E.  
NOVI  
42845 Twelve Mile Rd.  
STERLING HEIGHTS  
13725 Lakeside Circle

## MINNESOTA

EDINA  
7101 France Ave. S.  
MAPLE GROVE  
11751 Fountains Way N.  
WOODBURY  
9280 Hudson Rd.

## MISSOURI

CHESTERFIELD  
16860 Chesterfield Airport Rd.

## MONTANA

BILLINGS  
3220 First Ave. North

## NEBRASKA

OMAHA  
10720 Pacific St.

## NEVADA

LAS VEGAS  
1770 Festival Plaza Drive  
RENO  
9065 South Virginia St.

## NEW HAMPSHIRE

BEDFORD  
192 Route 101 West  
PLAISTOW  
24 Plaistow Rd., Route 125  
PORTSMOUTH  
775 Lafayette Rd., Rt. 1

## NEW JERSEY

ENGLISHTOWN  
117 Route 9 South  
MARLTON  
300 Route 73 South  
PARAMUS  
85 Route 4 East  
PRINCETON  
3524 Route 1 North  
SOMERVILLE  
870 Route 22 East  
WATCHUNG  
1541 Route 22  
WAYNE  
Route 46 West  
WHIPPANY  
Route 10 East

## NEW MEXICO

ALBUQUERQUE  
12521 Montgomery Blvd. N.E. at Tramway

## NEW YORK

ALBANY  
Shoppes at Colonie Center  
3 Wolf Rd.  
AMHERST  
3875 Sheridan Drive  
FAYETTEVILLE  
100 Dewey Ave.  
GARDEN CITY  
750 Stewart Ave.  
HARTSDALE  
152 South Central Ave.  
HUNTINGTON STATION  
30 W. Jericho Turnpike  
NEW YORK CITY  
1010 3rd Ave.  
NEWBURGH  
94 N. Plank Rd., Route 32  
SETAUKET  
4016 Nesconset Highway  
VICTOR  
Eastview Mall  
32 Eastview Mall Drive  
WATER MILL  
1054 Montauk Highway

## NORTH CAROLINA

ASHEVILLE  
5 Rocky Ridge Rd.  
CARY  
5717 Dillard Drive  
PINEVILLE  
11516 Carolina Place Pkwy.  
RALEIGH  
4380 Lassiter at North Hills Ave.  
WILMINGTON  
818 South College Rd.  
WINSTON-SALEM  
1140 Creekshire Way  
OHIO  
AKRON  
55 Springside Drive  
CENTERVILLE  
821 Miamisburg Centerville Rd.  
CINCINNATI  
Kenwood Collection  
5901 Galbraith Rd.  
LYNDHURST  
Legacy Village  
24621 Cedar Rd.  
PERRYSBURG  
3110 Levis Commons Blvd.  
WORTHINGTON  
6767 N. High St.

## OKLAHOMA

OKLAHOMA CITY  
222 South Portland Ave.

## PENNSYLVANIA

ALLEN TOWN  
5064 Hamilton Blvd.  
CHADDSD FORD  
100 Ridge Rd.  
HOMESTEAD  
143 West Bridge St.  
KING OF PRUSSIA  
King of Prussia Mall  
640 West DeKalb Pike  
LANCASTER  
The Crossings at Conestoga Creek  
1500 Gilbert Way at Harrisburg Pike  
McCANDLESS  
9000 Covenant Ave.  
MONTGOMERYVILLE  
668 Bethlehem Pike, Route 309  
PITTSBURGH  
1680 Washington Rd.

## RHODE ISLAND

CRANSTON  
Garden City Center  
172 Hillside Rd.

## SOUTH CAROLINA

BLUFFTON  
115 Okatie Center Blvd. North  
COLUMBIA  
101 Harbison Blvd.  
GREENVILLE  
7 Park Woodruff Drive  
MT. PLEASANT  
1905 N. Highway 17  
MYRTLE BEACH  
575 Market Ct.

## TENNESSEE

BRENTWOOD  
1805 Mallory Lane  
CORDOVA  
2397 N. Germantown Pkwy.  
KNOXVILLE  
11125 Turkey Drive

## TEXAS

ARLINGTON  
231 Interstate 20 East  
AUSTIN  
2817 W. Anderson Lane  
DALLAS  
13920 North Dallas Pkwy.  
FRIENDSWOOD  
19240 Gulf Freeway  
FRISCO  
2100 Parkwood Blvd.  
HOUSTON  
11431 Katy Freeway  
1131-10 Uptown Park Blvd.  
SAN ANTONIO  
12862 Interstate 10 West  
SOUTHLAKE  
2171 E. Southlake Blvd.

THE WOODLANDS  
18390 Interstate 45 South

## UTAH

SANDY  
Shops at South Town  
10390 South State St.

## VERMONT

SHELBURNE  
2735 Shelburne Rd.

## VIRGINIA

ARLINGTON  
2900 Wilson Blvd.  
FREDERICKSBURG  
1480 Carl D. Silver Pkwy.  
MCLEAN  
1622 Boro Place  
RICHMOND  
12000 West Broad St.  
RICHMOND  
Clearance Center  
5200 Anthony Rd.  
STERLING  
45460 Dulles Crossing Plaza  
VIRGINIA BEACH  
1624 Laskin Rd.

## WASHINGTON

BELLEVUE  
1018 116th Ave. N.E.  
LYNNWOOD  
2617 196th St. S.W.

## WISCONSIN

BROOKFIELD  
425 N. Moorland Rd.  
GREEN BAY  
2674 S. Oneida St.

## INTERNATIONAL

### CANADA

#### ALBERTA

CALGARY

#### BRITISH COLUMBIA

RICHMOND

#### ONTARIO

MISSISSAUGA  
THORNHILL  
TORONTO

#### QUEBEC

MONTREAL

#### CAMBODIA

PHNOM PENH

#### CHINA

BEIJING (4)  
CHANGCHUN  
CHANGSHA (2)  
CHANGSHU  
CHANGZHOU (2)  
CHENGDU (3)  
CHONGQING (3)  
CIXI  
DALIAN (2)  
FUZHOU (2)  
GUANGZHOU (2)  
HAIKOU

HANGZHOU (5)

HARBIN (2)

HEFEI

HUZHOU

JIANGYIN

JIAXING JI'NAN (2)

JINHUA

KUNMING

KUNSHAN

NANJING (2)

NANNING

NANTONG

NINGBO

QINGDAO

QUANZHOU

SHANGHAI (5)

SHAOXING

SHENYANG (3)

SHENZHEN

SHUIJIAZHANG

SUZHOU (3)

TAIYUAN

TAIZHOU

TANGSHAN

TIANJIN (3)

URUMQI

WENZHOU (2)

WUHAN (2)

WUXI (2)

XIAMEN

XI'AN (3)

XUZHOU

YANGZHOU

YANTAI

YIXING

ZHANGJIAGANG

ZHENGZHOU

ZHUHAI

## JORDAN

AMMAN (2)

## KAZAKHSTAN

ALMATY

## KUWAIT

KUWAIT CITY

## PHILIPPINES

MAKATI CITY METRO  
MANILA

## QATAR

DOHA

## ROMANIA

BUCHAREST

## SOUTH KOREA

BUSAN

DAEGU

DAEJEON

SEOUL

## TAIWAN

TAIPEI

## THAILAND

BANGKOK

## UAE

DUBAI (2)

ABU DHABI

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