

## ETHAN ALLEN<sup>®</sup> OOD YEARS OF INNOVATION 1932-2022



### INNOVATIVE LEADERSHIP guiding the way for nearly a century

### For 90 New Years, our brand has helped clients create beautiful lives in homes filled with elegant, on-trend styles. Though colors,

fabrics, and lifestyles may have changed, our innovative mindset remains as constant as our commitment to quality and craftsmanship.

But how we innovate goes beyond the material items that make up our Classic, Country & Coastal, and Modern lifestyles. This innovation is found in the values we live by every day and can be seen and felt in all that we do-with our world-class designers who devote their time and talents to giving you the best personal service coupled with the latest design technology, and how we as a company have taken a stand to support sustainability through environmentally responsible manufacturing and operations.

As advocates for **social responsibility**, we see this innovation shining through our efforts to champion fair labor standards and economic opportunity for artisans around the world. Our **leadership** exudes exceptional innovative talent: 72% of the leaders in our retail network, including regional, territory, market, and Design Center leaders, are women.

To us, innovation is a style, a sentiment, a way of life. May you find all the innovative elegance you seek within the pages of this magazine.

Farooq Kathwari Chairman, President and CEO Ethan Allen Interiors Inc.











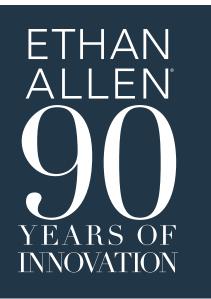


Farooq Kathwari Chairman, President and CEO Since 1988















## supporting innovation through SUSTAINABILITY

Worldwide deforestation is one of the greatest threats to our climate. Yet within the hardwood forests of America's eastern region–specifically, within the 344 counties of the Appalachian region– you'll find one of the world's greatest environmental success stories.

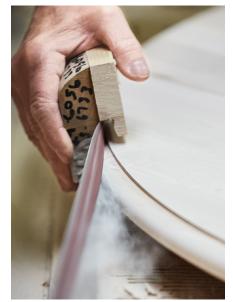
Since 1950, Appalachian forests have added 65% more hardwood trees thanks to sound forestry management techniques that reduce erosion, protect wildlife habitats, and promote reforestation. It's within these forests that Ethan Allen sources much of the hardwood–principally oak, cherry, and maple–that we use to craft wood furniture in our North American workshops.

We are Verified Sustainable and Legal by Appalachian Hardwood Manufacturers Inc. (AHMI), which means that our suppliers meet strict environmental and forest management standards. **For every tree that our suppliers harvest, approximately 2.4 trees are planted to replace it.** 

In addition to banking trees for the future, we work to make sure that nothing we harvest goes to waste. In our Vermont workshops, rather than discarding leftover sawdust and wood chips, we use them as a green fuel sources to cogenerate electricity.

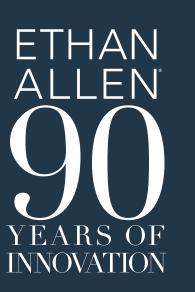
Our commitment to responsible forestry and renewable energy has helped us reduce our carbon footprint by approximately 30% over the past decade. Doing the right thing isn't usually considered innovative, but in today's business climate, it can be.















## CRAFTSMANSHIP rooted in innovation

From rough-sawn to refined piece, **it takes patience**, **pride**, **and skills passed down from the innovative craftspeople before us** to get the handcrafted details of our wood furniture exactly right.

Whether we're working with wood that we've milled ourselves in Beecher Falls, Vermont, or from lumber inspected by our National Hardwood Lumber Association (NHLA) certified team in Pine Valley, North Carolina, every piece of maple, cherry, birch, and oak is kiln-dried in our very own ovens.

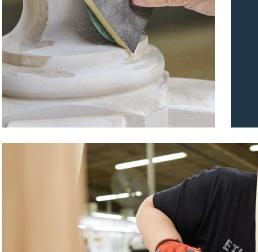
Hardwoods like maple dry in three or four weeks; oak can take as long as a year. We never rush the process because using wood with the perfect moisture content helps to keep the wood in your finished furniture from splitting or cracking.

We fit carefully chosen boards together by hand to construct our rough-sawn tabletops. We attach legs to tables with mortise-and-tenon joinery and fit drawers together with dovetail joinery. To complete each piece, we sand wood surfaces and apply each layer of the finish by hand.

By pairing hands-on dedication with the most advanced, innovative woodworking technology, we endeavor to work faster and smarter without sacrificing the extraordinary hand-craftsmanship that has been our hallmark for generations.











ETHAN ALLEN

YEARS OF

INNOVATION













Every person who comes into an Ethan Allen Design Center is one of a kind; so is every project that our interior designers take on. No matter how unique the challenge, our goal is always the same: to create a one-of-a-kind space personalized just for you.

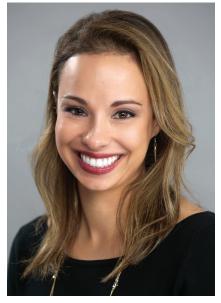
Our designers can help you choose furniture, fabrics, finishes, and accents that fit with your existing pieces and mementos. Do you see a picture in this magazine that sparks happiness? Your designer can help you re-create it. They'll draw inspiration from what inspires you.

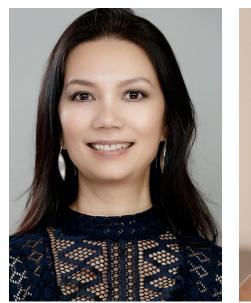
Looking for a beautiful living room that can still withstand both chocolatey fingerprints and muddy paws? They'll show you fabrics and leathers that are both fashionable and friendly to kids and pets. No matter what your life demands of your new design, our designers are here to help you achieve it using their talents and innovative thinking.

Schedule a complimentary interior design consultation in the Design Center, at your home, or via virtual appointment. Contact your local Design Center to get started!



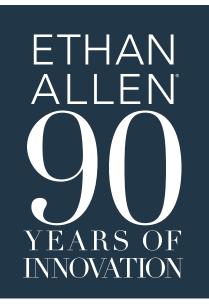
















Sometimes you have a thought, but you just can't put it into words. Sometimes seeing what you don't like first brings clarity about what you do. With our 3D Room Planner design technology, you have the luxury of letting your wildest dreams lead the way-and the benefit of seeing it all in living color.

Let us map out your space and customize it with accurate measurements, considering doors, windows, and architectural features unique to your room. We'll lay it out in a way that makes traffic flow smoothly while creating a sense of harmony and balance.

We'll add furniture, shown in our most popular fabrics and finishes, and finishing touches, like artwork and décor. Every pixel will come together before your very eyes as a high-definition re-creation of what your new space could be.

Once your room is designed, we can show you a top view 2D floor plan as well as 3D images of your proposed design. We can also send you a link to your finished space, so you can take a photorealistic 3D walkthrough.

Come experience the power of innovation, including the flexibility to work with a designer here, there, or anywhere you desire.





Shelton Sofa 207768 Velvet Square Pillow, Black 062073 BLK Custom pillows available in Design Centers Alpaca Natural Throw, Ivory 031670 Portland Chair 207942 Octavia Coffee Table 138581 Plum Orchid in Glass Vase 443732 Zaria Mirrored Tray, Pink 431844 Mother-of-Pearl Boxes: Large 435873A, Small 435873B Jacquard Damask Rug, lvory 041249

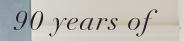
### from bed to room A TOTAL-HOME SOLUTION

THE SHIMMER OF THE GOLDEN THREADS IN THIS CUSTOM BEDDING'S ELEGANT JACQUARD CALLS FORWARD THE SUBTLE CARAMEL-COLORED PATTERN IN OUR OSLO RUG. THIS KIND OF ATTENTION TO DETAIL IS HOW **OUR DESIGNERS BRING A WHOLE ROOM TOGETHER**, **FROM MATTRESSES, BEDS, AND BEDDING TO LIGHTING AND RUGS.** 



Andover Bed 3956415 Salena Solid Bedding, Pearl: Duvet Cover 0320005 PRL, Euro Shams 032001D PRL, Lumbar Pillow 032002 PRL Salena Quilted Shams, Pearl 032007B PRL Custom bedding available in Design Centers White Percale Sheet Set 0350105 Woven Labyrinth Pillow 065628 Raw Silk Pillow, Ivory 065651 Oasi Reversible Throw, Linen 031640 LIN Powell Night Tables 395416 Dasso Table Lamps 096124 Ribbed Vases, Yellow: Medium, 439849B, Small 439849C Large Leather Box, Ivory 431907A Magnolia Bouquet in Vase 442203 Oslo Rug 041687

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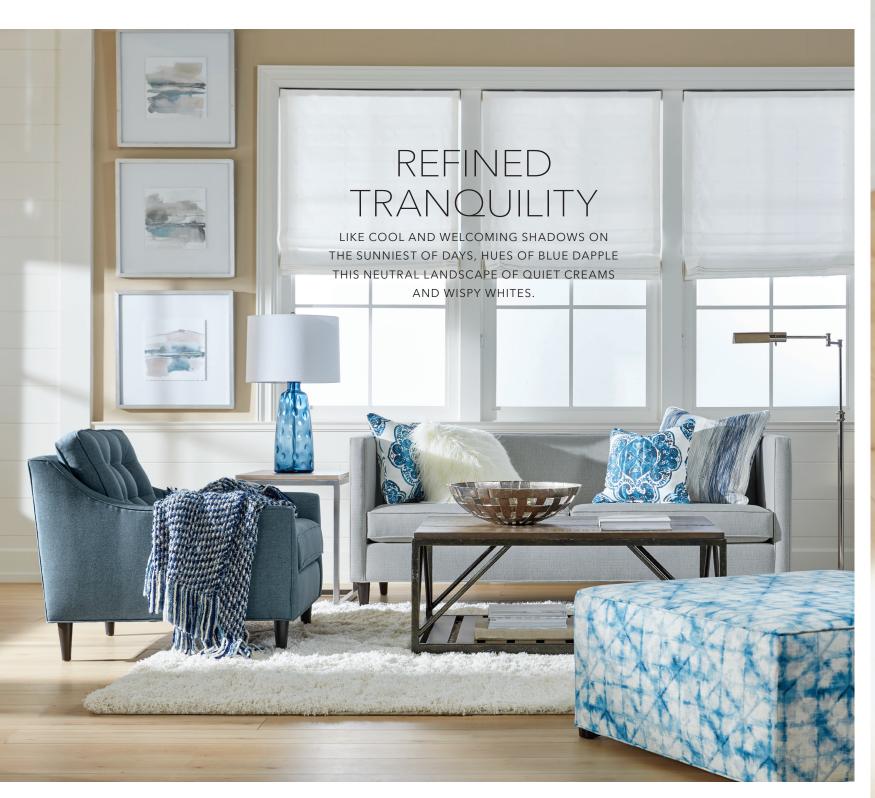


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COUNTRY & SEREN

> INVITING CURVES, ENVELOPING MATERIALS, AND SOOTHING HUES MIX WITH NATURAL ELEMENTS TO CREATE A TRANQUIL NEST OF STYLISH AT-HOME COMFORT.

> > Burke Bed with Tall Footboard 2556265 Lisbet Channel Quilt 0327565 Lisbet Quilted Euro Shams 032757D Custom bedding available in Design Centers White Percale Sheet Set 0350105 Tassel Throw, Ivory 031793 IVO Burke Night Table 255756 Cyrus Table Lamp 096073 Migrate Artwork 075079 Blue Coral Sculpture 432067 Pampas Grass in Vase 443729 Barclay Rug 047149 Custom rug sizes available in Design Centers



Fiorello Sofa G01083 Faux Fur Pillow, Ivory 065591 Custom pillows available in Design Centers Deverelle Chair G01051 Mesa Bouclé Throw, Blue 031743 BLU Keynen Ottoman G01010 Beam Metal-Base Coffee Table 258101 Borough End Table 128506 Tino Glass Table Lamp, Blue 096038 Pharmacy Floor Lamp, Nickel 092574 Sea Horizons I/II/III Artwork 071105A/B/C Scarlet Basketweave Bowl 432411 Galleria Shag Rug, White Chocolate 046118 Custom rug sizes available in Design Centers

### **BUTTON TUFTING**

A centuries-old technique that adds comfort by creating deep padding. Today it serves the same function, bringing classic texture and styling to our more modern looks.



### NATURAL INNOVATION

AS A CREATIVE ALTERNATIVE TO METAL, WOOD BRINGS UNEXPECTED WARMTH TO THE CURVES OF A CHANDELIER. IN ITS ELEMENT, IN OUR CUSTOM-MADE DINING TABLE AND HANDCRAFTED CHAIRS, WOOD IS WELL SEATED BETWEEN BEAUTIFUL FORM AND STURDY FUNCTION.



Craft & Custom Extension Dining Table: Smooth Top, Flat Edge, Parsons Leg 2563445 Maddox Armchairs 156650 Maddox Side Chairs 156650 Oasi Reversible Throw, Linen 031640 LIN Geneva Chandelier 090560 Elia Mango Wood Bowl 432412 Oxford Painted Glass Jars, Blue: Large 432406A, Small 432406B Barclay Rug 047149 Custom rug sizes available in Design Centers

MUCH OF OUR WOOD FURNITURE IS CRAFTED BY SKILLED CRAFTSPEOPLE IN OUR OWN NORTH AMERICAN WORKSHOPS. THE BEAUTIFUL WORK YOU SEE HERE IS THE RESULT OF A MULTI-STEP, HANDS-ON PROCESS THAT WE CONTROL FROM TIMBER TO TABLE (AND CHAIR).



## 90 years of MODERN LIVABILITY

ALL LINES LEAD TO STRUCTURE AND FORM, SOFTENED JUST S WITH TOUCHABLE, LIVABLE FABRICS, AND ARRANGED IN SUCH A WAY THAT EXUDES EVERYDAY GRACE.

shind a side all

Marcus Three-Piece Open-End Sectional 202478/202483/202487 Alpaca Basketweave Throw, Gray 031673 GRY Cut Velvet Pillow, Silver 061224 Glen Leather Chair 722267 Braemore Round Coffee Table 368211 Braemore Round End Table 368203 Curson Oak Display Bookcase 369240 Blanche Form Artwork I/II 073131A/D Long Reach Floor Lamp 092866 Issa Round Vase, Black 431808 Brewster Leather Tray, Ivory 431905A Sitting Person Sculpture 438355 Hutchinson Park Rug, Bone 046104 Custom rug sizes available in Design Centers



A A A

W. W. W.

Vinson Extension Dining Table 226514 Jewel Dining Chairs 132514 Dayton Slipcovered Dining Chairs 332226 Large Ravenswood Media Cabinet 149875 Succulent Study Artwork I/II 073124A/B Cullen Chandelier 093018 Geometric Wire Bowl, Polished Nickel 437732 Matte White Pomegranates 431720 Lucy Glass Demijohn Jar, Gray 432015 Embellished Round Leather Tray 432081 Crystal Candlesticks: Large 436850A, Medium 436850B, Small 436850C Hutchinson Park Rug, Dove 046104 Custom rug sizes available in Design Centers

### INNATELY NURTURING

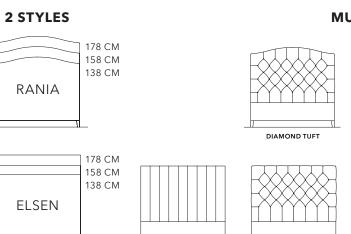
JUXTAPOSED WITH INDUSTRIAL STRUCTURES, LIKE METAL-FRAMED CHAIRS AND INNOVATIVE LIGHTING, FLORALS AND TREES SOOTHE THE SPIRIT AND SOFTEN THE ENVIRONMENT.



# Introducing HEADBOARDS Luxurious styles. Opulent options.

WHETHER YOU CHOOSE RANIA'S GRACEFULLY CURVING SERPENTINE STYLE OR ELSEN'S SLEEK, STRUCTURED PARSONS FORM, YOU AND YOUR DESIGNER CAN PUT YOUR HEADS TOGETHER TO INNOVATE AND CREATE THE STYLISH HEADBOARD OF YOUR DREAMS.





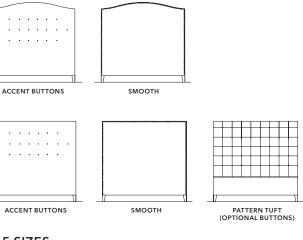
CHANNEL

DIAMOND TUFT

**4 BASE OPTIONS IN 5 SIZES:** HEADBOARD ONLY (138 CM AND 158 CM ONLY), METAL BASE, UPHOLSTERED RAILS, OR STORAGE BASE (SELECT SIZES)



#### **MULTIPLE OPTIONS**



## MATTRESSES Over-the-top comfort. Understated elegance.

SURROUND YOURSELF WITH THE LUXURY AND QUALITY THAT ONLY ETHAN ALLEN CAN OFFER. OUR AMERICAN-MADE MATTRESSES ARE HANDCRAFTED WITH INNOVATIVE FEATURES, LIKE CAREFULLY PLACED SUPPORT AND COMFORT LAYERS, TRIZONED INNERSPRING COILS, AND LUXURIOUS HAND TUFTING. AVAILABLE IN FIRM, PLUSH, AND ULTRA PLUSH FOR PERSONALIZED COMFORT.





#### FIRM SUPPORT

- EA SIGNATURE PLATINUM<sup>™</sup> FIRM
- EA SIGNATURE<sup>™</sup> FIRM

#### SOFT SUPPORT

- EA SIGNATURE PLATINUM<sup>™</sup> PLUSH
- EA SIGNATURE PLATINUM<sup>™</sup> ULTRA PLUSH
- EA SIGNATURE<sup>™</sup> ULTRA PLUSH
- EA SIGNATURE<sup>™</sup> PLUSH



Treat yourself to Hungarian white goose down bedding filled with RDS-certified down for unsurpassed loft and coziness. Its shell is woven from a blend of organic cotton and Tencel<sup>®</sup> lyocell, a renewable fiber crafted from sustainable wood pulp. Choose from three comforter warmths and three pillow firmness options.



Opposite: EA Signature<sup>™</sup> Mattress 058095M This page: Hungarian White Goose Down Bedding: Comforter 031180, Pillow 031181 Australian Wool Mattress Pad 0311835

### Introducing our NEW Australian Wool Reversible **Mattress Pad**

Warm and cozy 100% merino wool for cold winter nights reverses to 100% cotton for summer, enabling year-round temperature regulation. A naturally breathable, hypoallergenic, and luxurious sleep experience.





April and

LUXE FABRIC, RICHLY EMBROIDERED WITH A STYLIZED JACOBEAN FLORAL PATTERN, IS EMBELLISHED WITH METALLIC STITCHING AND FINISHED WITH A DEMURE SILVER CORDING. VISIT WITH ONE OF OUR DESIGNERS FOR DETAILS ON THESE AND MORE UNIQUE BEDDING OPTIONS.



Jensen Bed 207485/20233Salena Solid Bedding, Taupe: Duvet Cover 0320005 TAU, Shams 032001B TAUSalena Solid Shams, Mist Blue 032001B MBLSalena Quilted Coverlet, Mist Blue 0320065 MBLSalena Embroidered Bedding: Euro Shams 032004D, Bolster 032005White Percale Sheet Set 0350105Canton Night Table 255446Mia Table Lamp 096810Nikko IV Indoor/Outdoor Rug, Oyster 047181Custom rug sizes available in Design Centers

Large Villa Media Center 139446/139541/139542/139557 Spencer Four-Piece Track-Arm Sectional, 61 cm Oepth 202387, 202386/202370/202359 Pillows, left to right: Cut Velvet. Pillow 065666 TAU; Velvet Lumbar Pillow, Caramel 062072 CAR; Faux Fur Mink Pillow, Champagne 065588 CHP; Ombré Cut Velvet Pillow 061220; Leather Square Pillow, Truffle 062070 TRF Oasi Reversible Throw, Linen 031640 LIN Miles Leather Cocktail Ottoman 727416 Milania Floor Lamp 092006 Petrified Wood on Stand: Large 432026A, Small 432026B Large Armaya Textured Vase 432038 Reese Wood Long Tray 432419 Light Sugarcane Tray 435983 Ellis Wood and Bone Box Large 432418A Moss in Oval Stone Planter 443741 Nacella Rug, Taupe 041283 VILLA MEDIA CENTERS AND MEDIA CABINETS ARE NOW AVAILABLE IN TWO WIDTHS (163 CM AND 193 CM) AND CAN BE CONFIGURED FOR LARGE HOME THEATRES AND SNUG VIEWING SPACES ALIKE. ONE SUREFIRE WAY TO CAPTIVATE ANY AUDIENCE: PAIR A VILLA MEDIA SOLUTION WITH ONE OF OUR CUSTOM-TAILORED SECTIONALS.

*New options added* VILLA CUSTOM

MEDIA SOLUTIONS

Tailor-made options.

Reimagined possibilities.



VILLA BOOKCASE 139247/139547



LARGE VILLA MEDIA CABINET 139466



VILLA TRIPLE LIBRARY BOOKCASE 139241/139550/139242/139541/139540/139542



LARGE VILLA MEDIA CENTER 139557/139541/139542/139446

Professional, courteous, efficient-that's how our clients describe our **Premier In-Home Delivery** service. On installation day, we assemble your furniture, place it where you want it, and remove all packaging, leaving only happiness behind.





 Front cover: Alison Bed 207365/202335
 Linen Bedding, Ivory: Duvet Cover 0313915 IVO, Sham

 031392B IVO, Euro Sham 031392D IVO, Bolster Pillow 031393 IVO
 Royal Sateen Pillowcases

 HTROY1QCA
 Faux Mink Fur Throw, Navy 031859 NVY
 Powell Night Table 395416
 Lia Lamp,

 Indigo 097206
 51 cm Gold Starburst Mirror 074077A
 Magnolia Bouquet in Glass Vase 442203

 Impressions Rug, Denim 046117
 Custom rug sizes available in Design Centers

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